DRAWING NO. 7-9524598

CONT ON SHEET SH NO. 4

FOLD

2 3 4 5

A B C

(111) ASM. OF (1) PT. 64, 112

65 64 68 68 68 PRICK PUNCH WELD & GRIND SMOOTH 69 112 139 113 PULLEYS 45, 46, 71

SPACER CALLED FOR AT ASSEMBLY

NOTE:- WELD MUST BE ON ALL SIDES OF ALL WELDED PARTS

124 45 99 46 45 123 125 99 45 46 99 45 114 46, 99 45 114 113 139 116 116 110

99 99 45 116

REAM PT. 64 TO 1.250 +.001 -.000 AFTER WELDING

64 68 111

BURNISH PT. 68 TO 1.003 +.002 -.000 AFTER WELDING

3/8 R. 1/4 8 10

6 ℄ 3/4 R (18) 7/16 HOLES 8 3